

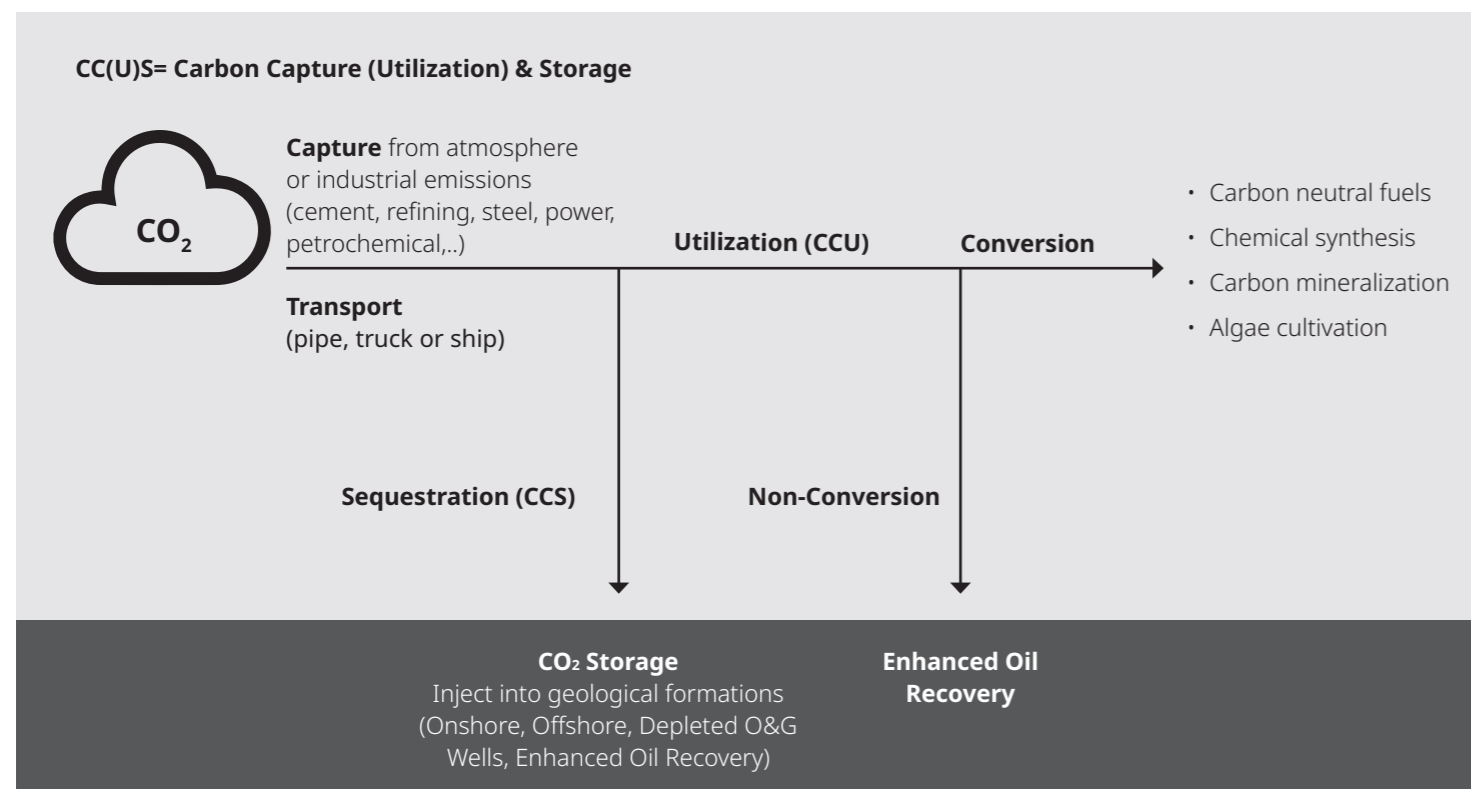
Mission Critical Solutions: Carbon Capture



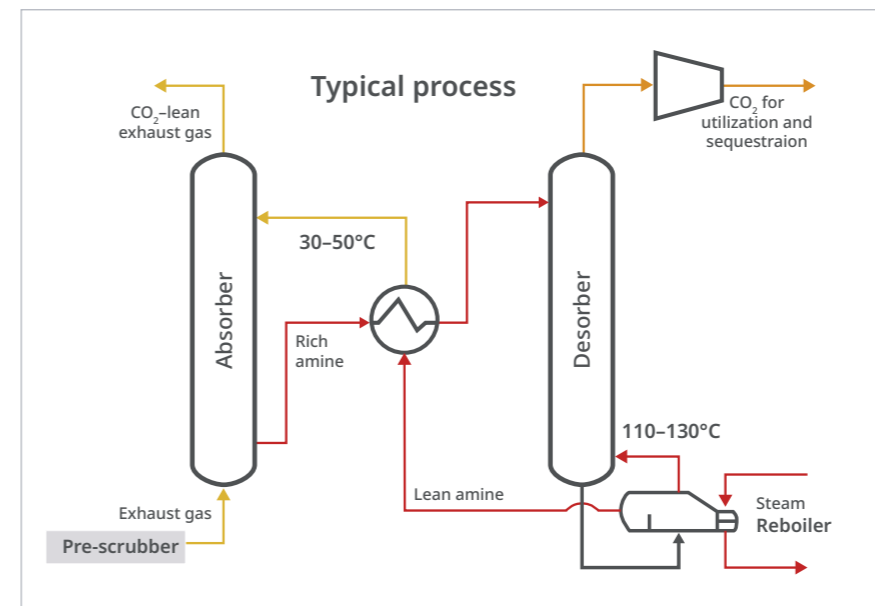
In the last 40 years, human-induced CO₂ emissions have surged by over 20%, directly contributing to the intensification of the Greenhouse Gas (GHG) effect and the alarming phenomenon of global warming.

New governmental regulations to meet NetZero by 2050 require that many industries reduce CO₂ levels drastically. Carbon capture (utilization) and storage technologies support this conversion.

WHAT IS CC(U)S



TYPICAL PRODUCTION PROCESS CARBON CAPTURE

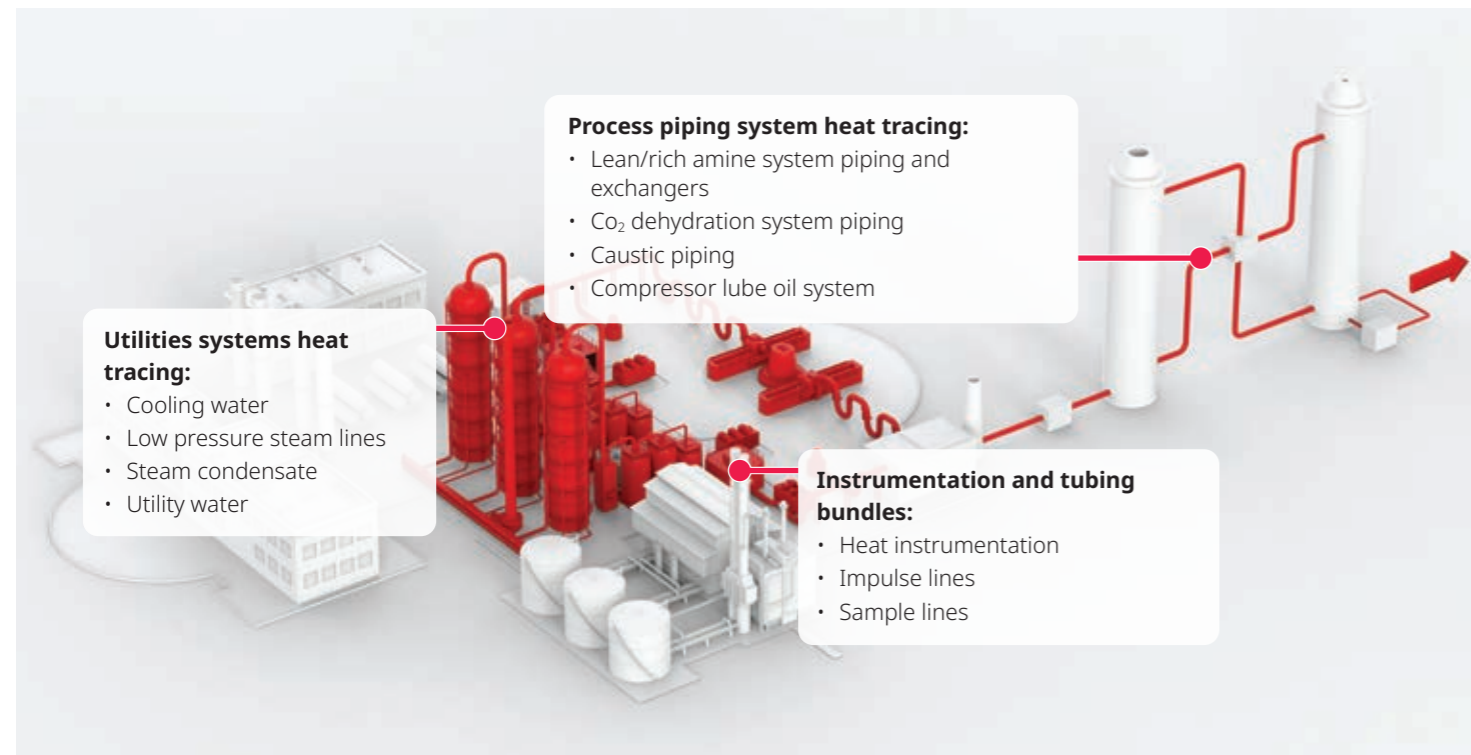


- **Pre-scrubber:** cooling + remove particles
- **Absorber (or scrubber):** CO₂ bonding to Amine, at 30°C–50°C
- **Desorber (or stripper):** CO₂ released from Amine, at 110°C–130°C
- **Reboiler:** 3–4 bar steam required to heat up the desorber
- **Amine:** Compound derived from ammonia e.g. monoethanolamine (MEA), diethanolamine (DEA), diglycolamine (DGA), ...

TYPICAL PRODUCTION CHALLENGES AND HEAT TRACING SOLUTIONS

	Challenges	Solutions
	The absorber requires the correct temperature band of the amines, for efficient CO ₂ capturing.	<ul style="list-style-type: none"> • Temperature maintenance of amine process lines • Advanced control & monitoring saves energy and provides data insights to maximize productivity
	The boiler steam lines may require freeze protection to work reliably in cold environments.	<ul style="list-style-type: none"> • Freeze protection of water and steam lines
	Flue gas pre-treatment may include various technologies: wet/dry scrubbers, sorbent injection, fabric filters, electrostatic precipitators, catalytic reduction with a wide variety of temperature requirements.	<ul style="list-style-type: none"> • We offer heat-tracing solutions from 5°C to 650°C
	Accurate monitoring of CO₂ concentrations in the CCUS chain is crucial in reducing financial exposure (CO ₂ trading schemes) and for safety. Instrument lines shall be traced at a correct temperature.	<ul style="list-style-type: none"> • We offer complete solutions from 5°C to 650°C, with advanced controls

TYPICAL HEAT TRACING APPLICATIONS



WHY CHOOSE RAYCHEM



Highest quality products	Expertise optimal system design & installation	Reliable performance & lower cost of ownership
<ul style="list-style-type: none"> • The inventor of self-regulating heating technology and High Power Retention (HPR) Technology • Up to +30 year design life • 10-year product warranty 	<ul style="list-style-type: none"> • 200+ expert designers • 6000+ installers • 600,000+ optimized EHT circuits with 3D integrated design & project management software TRACERLYNX 	<ul style="list-style-type: none"> • 600,000 km installed (15x around the globe) in the most remote and harshest environments • Advance control & monitoring • Wide temperature ranges from -200°C to +1000°C

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CASE STUDIES

World's largest CCS project to save 18 million metric tons of CO₂ per year with the help of Raychem's self-regulating heating systems.

	Location: Iowa, Minnesota, Nebraska, North Dakota, South Dakota (including 30 ethanol plants)	Completion date: Ongoing
	Applications: Pipe freeze protection, Process temperature maintenance	Technology: Raychem Self-Regulating with High Power Retention cable (XTVR), Advanced Control & Monitoring (NGC-30 with PASC control), Supervisor Software
	Contract scope: Engineering and Product supply	

Major refinery builds Canada's first full-scale CCS facility to capture one million metric tons of CO₂ per year aided by Raychem's heat management systems.

	Location: Scotford, Alberta Canada	Completion date: 2015
	Applications: Pipe freeze protection, Process temperature maintenance, Longline heating, Instrument winterization	Technology: Raychem Skin-Effect Longline Tracing (STS), Self-Regulating (BTV, XTV), Mineral Insulated (XMI), Advanced Control & Monitoring (NGC-40)
	Contract scope: Engineering, design and product supply	

Raychem heat tracing: empowering World's first CO₂-capture facility in the cement industry.

	Location: Brevik, Norway	Completion date: 2024
	Applications: Pipe freeze protection, process temperature maintenance (50°C)	Technology: 6000 meter of HTV cable + 1000 meter of BTV and Raystat V5 digital thermostats
	Contract scope: Engineering and Product supply	

World's largest CCS test & technology center uses Raychem heat-tracing solutions since 2012.

	Location: Mongstad refinery, Norway	Completion date: 2012
	Applications: Freeze protection, process temperature maintenance	Technology: XTV heating cables, advanced controllers
	Contract scope: Engineering and Product supply	

More information: chemelex.com

Raychem Tracer Pyrotenax Nuheat