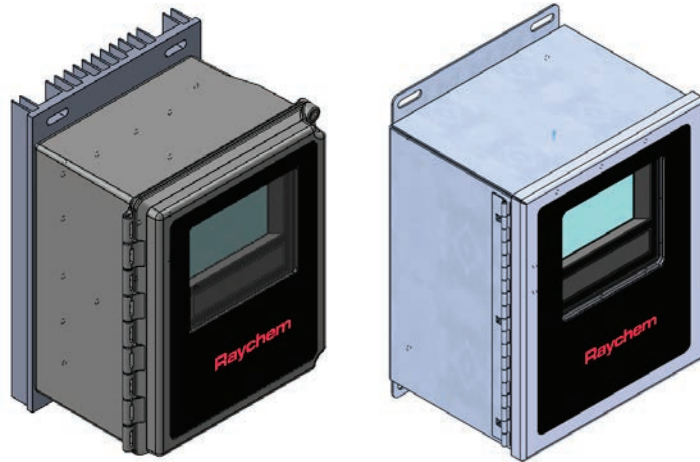
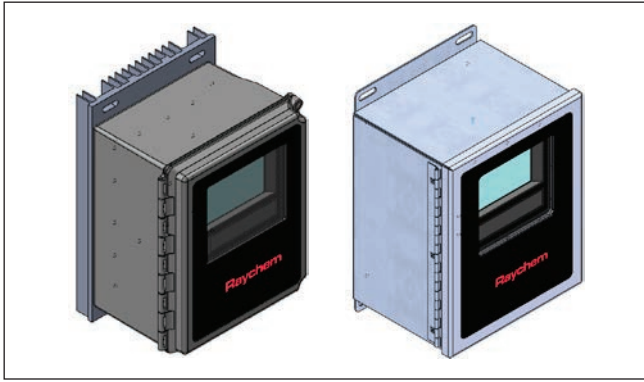


# *Raychem*

## Elexant 4010i

Installation Instructions





## DESCRIPTION

The Raychem Elexant 4010i is a compact, full-featured, touch screen based, single-point heat-tracing controller. It provides control and monitoring of Electric Heat Tracing (EHT) circuits for both freeze protection and process temperature maintenance. This controller can monitor and alarm on high and low temperature, high and low current, ground-fault levels, voltage, and supports a host of additional features to offer the utmost in control and monitoring of EHT.

## TOOLS REQUIRED

- 3 mm head flat blade screwdriver for IO terminal
- 5 mm head flat blade screwdriver for power terminals

## APPROVALS

Model	Canada	USA
4010i-EMR-FW (Type 4X)	Non-Hazardous Location	
4010i-EMR-SW (Type 4X)	Non-Hazardous Location	
4010i-EMR-IS-FW (Type 4X)	[Ex ia Ga] IIC	[AEx ia Ga] IIC
4010i-EMR-IS-SW (Type 4X)		Associated apparatus
4010i-Mod		
4010i-SSR-FW (Type 4X)	Ex ec nC IIC T4 Gc	Class I, Zone 2, AEx ec nC IIC T4 Gc
4010i-SSR-SW (Type 4X)		Class I, Division 2, Groups ABCD T4
4010i-Mod-IS		
4010i-SSR-IS-FW (Type 4X)	Ex ec nC [ia Ga] IIC T4 Gc	Class I, Zone 2 AEx ec nC [ia Ga] IIC T4 Gc
4010i-SSR-IS-SW (Type 4X)		Class I, Division 2, Groups ABCD T4 (Associated Apparatus)



Model	Protection method	ATEX Certificate	UKEX Certificate	IECEX Certificate
4010i-EMR-FW (IP64)	Non-Hazardous Location			
4010i-EMR-SW (IP66)	Non-Hazardous Location			
4010i-EMR-IS-FW (IP64)	⊕ II (1) [Ex ia Ga] IIC	UL 21 ATEX 2616X	UL23UKEX2831X	
4010i-EMR-IS-SW (IP66)				
4010i-Mod				
4010i-SSR-FW (IP64)	⊕ II 3 G Ex ec nC IIC T4 Gc	DEMKO 18 ATEX 2091X	UL22UKEX2485X	IECEX UL 18.0098X
4010i-SSR-SW (IP66)				
4010i-Mod-IS				
4010i-SSR-IS-FW (IP64)	⊕ II 3 (1) G Ex ec nC [ia Ga] IIC T4 Gc	UL 21 ATEX 2616X	UL23UKEX2831X	
4010i-SSR-IS-SW (IP66)				

I.S Temperature Sensor Inputs (Optional)	Um = 305 VAC	
Associated Apparatus	Uo = 5.4 V	Ca = 65 uF
Entity Parameters	Io = 0.083 A	La = 2 mH

## VARIANTS (NOT ALL VARIANTS ARE AVAILABLE IN ALL REGIONS)

Type	Description
4010i-EMR-FW	Elexant 4010i controller in an 8 in x 10 in FRP enclosure with window and 2-pole 32 A EMR. Controls a single circuit with a 2-pole electromechanical relay. (Approved for non-hazardous locations only)
4010i-SSR-FW	Elexant 4010i controller in an 8 in x 10 in FRP enclosure with window and 2-pole 32 A 277 V SSR. Controls a single circuit with a 2-pole solid-state relay. (Approved for Class I, Div. 2/Zone 2 locations)
4010i-EMR-SW	Elexant 4010i controller in an 8 in x 10 in stainless steel enclosure with window and 2-pole 32 A EMR. Controls a single circuit with a 2-pole electromechanical relay. (Approved for non-hazardous locations only)
4010i-SSR-SW	Elexant 4010i controller in an 8 in x 10 in stainless steel enclosure with window and 2-pole 32 A 277 V SSR. Controls a single circuit with a 2-pole solid-state relay. (Approved for Class I, Div. 2/Zone 2 locations)
4010i-EMR-IS-FW	Elexant 4010i controller in an 8 in x 10 in FRP enclosure with window and 2-pole 32 A EMR. Controls a single circuit with a 2-pole electromechanical relay. Includes intrinsically safe barriers on RTD inputs. (Approved for non-hazardous locations only. RTDs may be placed in Class I, Div. 2/Zone 2, Div. 1/Zone 1 locations)
4010i-SSR-IS-FW	Elexant 4010i controller in an 8 in x 10 in FRP enclosure with window and 2-pole 32 A 277V SSR. Controls a single circuit with a 2-pole solid state relay. Includes intrinsically safe barriers on RTD inputs. (Approved for Class I, Div. 2/Zone 2 locations, RTDs may be placed in Class I, Div. 2/Zone 2, Div. 1/Zone 1 locations)
4010i-EMR-IS-SW	Elexant 4010i controller in an 8 in x 10 in stainless steel enclosure with window and 2-pole 32A EMR. Controls a single circuit with a 2-pole electromechanical relay. Includes intrinsically safe barriers on RTD inputs. (Approved for non-hazardous locations only. RTDs may be placed in Class I, Div. 2/Zone 2, Div. 1/Zone 1 locations)
4010i-SSR-IS-SW	Elexant 4010i controller in an 8 in x 10 in stainless steel enclosure with window and 2-pole 32A 277V SSR. Controls a single circuit with a 2-pole solid-state relay. Includes intrinsically safe barriers on RTD inputs. (Approved for Class I, Div. 2/Zone 2 locations, RTDs may be placed in Class I, Div. 2/Zone 2, Div.1/Zone 1 locations)
4010i-Mod	Elexant 4010i Module (replacement)
4010i-Mod-IS	Elexant 4010i Module with IS Barrier (replacement)

### WARNING:

This component is an electrical device that must be installed correctly to ensure proper operation and to prevent shock or fire.

## GENERAL

Supply voltage	100 Vac to 277 Vac, +/-10%, 50-60 Hz
Internal power consumption	< 24 W
Electromagnetic Compatibility	IEC 61326-1:2012 / EN 61326-1:2013

## ENVIRONMENTAL

Protection	Type 4X, IP64 (FRP enclosure) Type 4X, IP66 (stainless steel enclosure)
Materials	Fiber-Reinforced Plastic (FRP) or stainless steel (SS304)
Ambient operating temperature	-40°C to 60°C (-40°F to 140°F)
Ambient storage temperature	-55°C to 85°C (-67°F to 185°F)
Relative humidity	0% to 90%, noncondensing
Environment	PD2, CAT III
Max altitude	2,000 m (6,562 ft)

## CONTROL

Relay Type	Double-pole, mechanical (EMR versions) Double-pole, solid-state (SSR versions)
Voltage, maximum	277 Vac nominal, 50/60 Hz
Current, maximum	32 A @ 40°C, de-rated to 24 A @ 50°C and further de-rated to 16 A @ 60°C (EMR) 32 A @ 40°C, de-rated to 24 A @ 50°C and further de-rated to 16 A @ 60°C (SSR)

## TEMPERATURE SENSOR INPUTS

Quantity	Three temperature inputs each of which can be individually set to one of the types below.
<b>Types</b>	
100 Ω platinum RTD	3-wire, $\alpha = 0.00385$ ohms/ohm/°C Can be extended with a 3-conductor shielded cable of 20 Ω maximum per conductor
100 Ω nickel iron RTD	2-wire, $\alpha = 0.00599$ ohms/ohm/°C Can be extended with a 2-conductor shielded cable of 20 Ω maximum per conductor
100 Ω nickel RTD	2-wire, $\alpha = 0.00618$ ohms/ohm/°C Can be extended with a 2-conductor shielded cable of 20 Ω maximum per conductor
Thermocouple	Requires external 4-20 mA converter 4-20 mA current loop, $\pm 0.05$ mA, 24 Vdc loop power provided in device, external loop power can also be used

Intrinsic Safety Barriers included on RTD Inputs when using IS models.

## RTD INTRINSIC SAFETY ASSOCIATED APPARATUS ENTITY PARAMETERS

Uo (Maximum Output Voltage): 5.4V	La (Maximum External Inductance): 2mH
Io (Maximum Output Current): 0.083A	Ca (Maximum External Capacitance): 65uF
Po (Maximum Output Power): 0.449W	-

## DIGITAL INPUTS

Quantity	Two multi-purpose inputs for connection to external dry (voltage free) contact or DC voltage
Rating	100 Ω max loop resistance or 5-24 Vdc @ 1 mA maximum

## OUTPUTS

Alarm Relay	Form-C dry contact:	100 Vac to 277 Vac, 3 A, 50/60 Hz
Auxiliary Output	24 Vdc, max load of 250 mA @ 40°C, de-rated to 165 mA @ 60°C	-

## CONNECTION TERMINALS

Power Supply Input	Screw terminals, 24 – 5 AWG (0.2 – 16.8 mm <sup>2</sup> )
Heating Cable output	Screw terminals, 24 – 5 AWG (0.2 – 16.8 mm <sup>2</sup> )
Torque Range for Screw Terminals	1.2 – 1.5 Nm
Ground (Earth)	Three box lugs, 14 – 2 AWG (2.0 – 33.6 mm <sup>2</sup> )
Sensor / Other terminals	Cage clamp terminals, 28 – 12 AWG (0.08 – 3.3 mm <sup>2</sup> )
Minimum Conductor Temp. Rating	80°C

## MOUNTING

FRP enclosure with EMR	Surface mounting with four holes on 6.0 in x 10.9 in (152 mm x 278 mm) centers Hole diameter: 0.3 in (8 mm)
FRP enclosure with SSR	Surface mounting with four holes on 5.6 in x 11.0 in (143 mm x 279 mm) centers Hole diameter: 0.3 in (8 mm)
Stainless steel enclosure with EMR	Surface mounting with four holes on 6.0 in x 11.0 in (152 mm x 279 mm) centers Hole diameter: 0.3 in (8 mm)
Stainless steel enclosure with SSR	Surface mounting with four holes on 5.6 in x 11.0 in (143 mm x 279 mm) centers Hole diameter: 0.3 in (8 mm)

# CONNECTIONS AND INDICATORS

## A. TB1 Wiring

Terminals	Function
1	TS1 (White)
2	TS1 (Red)
3	TS1 (Red)
4	TS2 (White)
5	TS2 (Red)
6	TS2 (Red)
7	TS3 (White)
8	TS3 (Red)
9	TS3 (Red)
10	No Connect
11	No Connect
12	No Connect

## B. TB2 Wiring

Terminals	Function
1	TC3+
2	TC2+
3	TC1+
4	TC3-
5	TC2-
6	TC1-
7	- No Connect
8	SSR-
9	SSR+
10	DIGITAL INPUT COM
11	DIGITAL INPUT 1
12	DIGITAL INPUT 2
13	RS485 IN+
14	RS485 IN-
15	RS485 COM
16	RS485 OUT+
17	RS485 OUT-
18	RS485 COM

## C. TB3 Wiring

Terminals	Function
1	24V+ OUT
2	- No Connect
3	Output Relay
4	24V COM
5	External Jumper Required
6	External Jumper Required
7	Alarm_NC
8	Alarm_COM
9	Alarm_NO

## D. TB4 Wiring

Terminals	Function
1	EGND
2	POWER IN (L1)
3	POWER IN (L2/N)
4	LOAD OUT (L1)
5	LOAD OUT (L2/N)

**WARNING:** Shock Hazard.  
Disconnect from live voltage prior to accessing terminals

## E. Status LEDs

Status:	Indicates status of Elexant 4010i module
Off	No power
Green	Normal operation, no internal faults
Red	Device Reset
Flash R/G	Unlocked/Calibrated

**Output** Shows status of switched output

## COMM

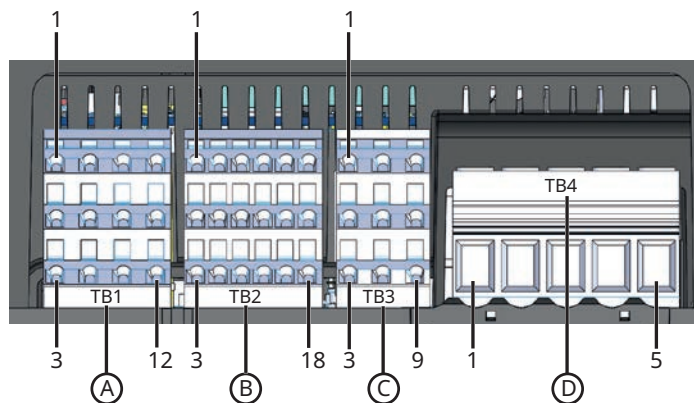
Flash Green	Receive Active
Flash Red	Transmit Active

## Alarm

Red	Illuminates when an alarm is present
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## F. USB Connector

## G. Ethernet Connection



## MOUNTING THE ELEXANT 4010I CONTROLLER

- SSR version should ideally be mounted to channel strut to maximize heat sink ventilation.
- EMR version can be mounted against a flat surface using the attached mounting feet.
- Secure the enclosure using the upper and lower mounting slots in the heat sink or the mounting feet using hex head screws, flat & lock-washers washers or equivalent hardware.

### SSR version

SAE ¼" x 2" long (Grade 2, 5, 8: Torque to 4 ft-lb, 7 ft-lb, 9 ft-lb respectively)

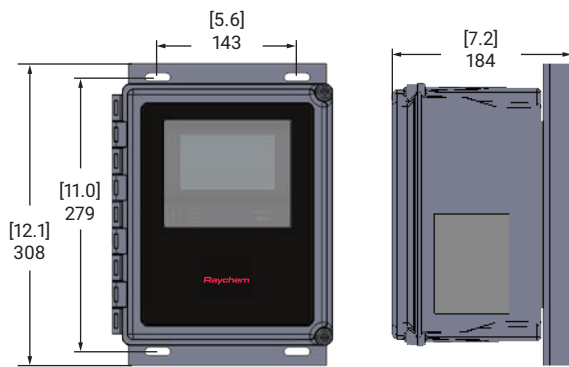
Metric 6 mm x 50 mm (Grade 4.6, 8.8: Torque to 6-Nm 12-Nm respectively)

### EMR version

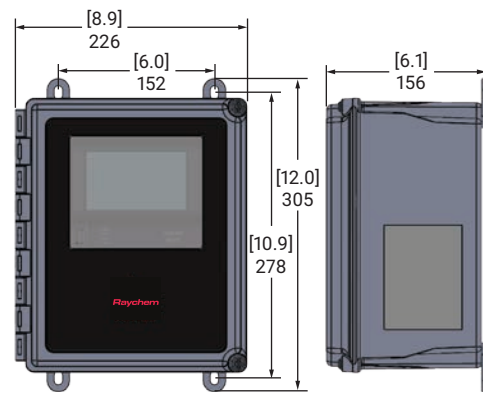
SAE ¼" x ¾" long

Metric 6 mm x 20 mm

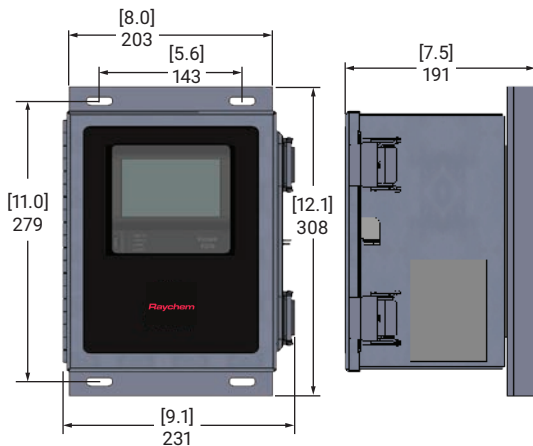
[inches] mm



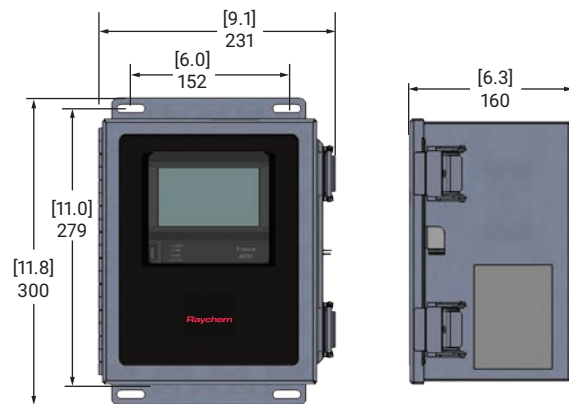
Fiber-Reinforced Plastic (FRP) Enclosure with SSR



Fiber-Reinforced Plastic (FRP) Enclosure with EMR



Stainless Steel Enclosure with SSR



Stainless Steel Enclosure with EMR

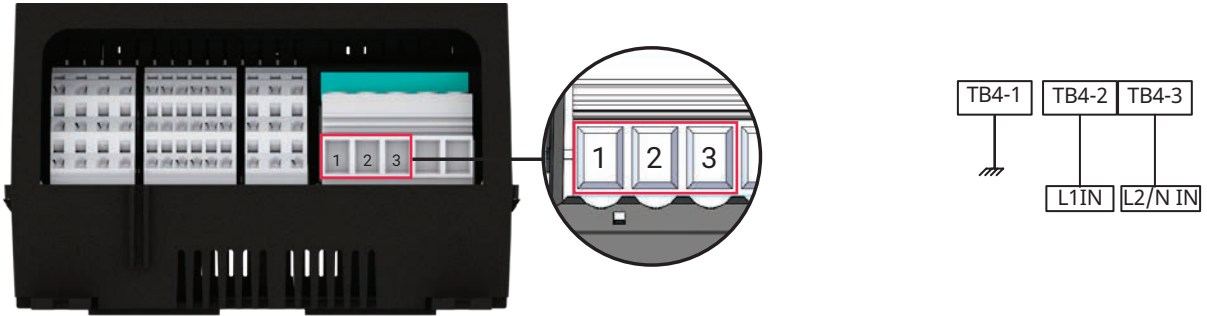
1

### Input Power

The input power connection is made at the screw terminals on TB-4.

Refer to the Connections section on page 3 for terminal block details.

The incoming ground connection should be terminated on the field terminal block located on the mounting plate.



2

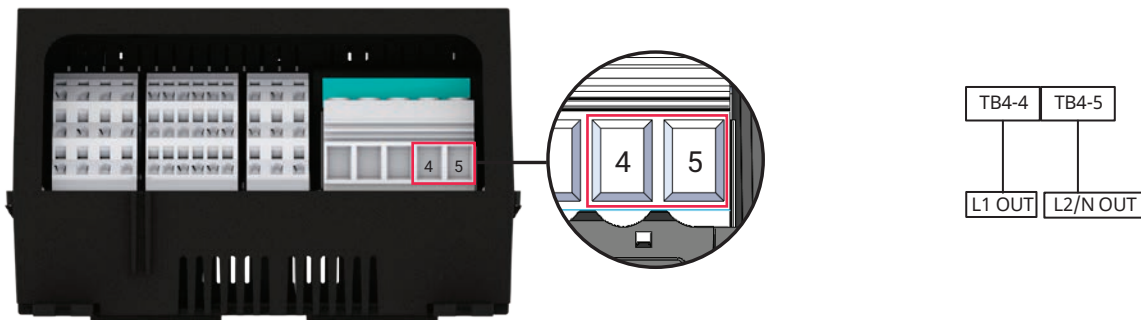
### Load Connections

Connections made to the load using screw terminals on TB4.

All variants use the same output connection.

Refer to the Connections section for terminal block details.

Load ground terminations are to be made on the field terminal block located on the mounting plate.



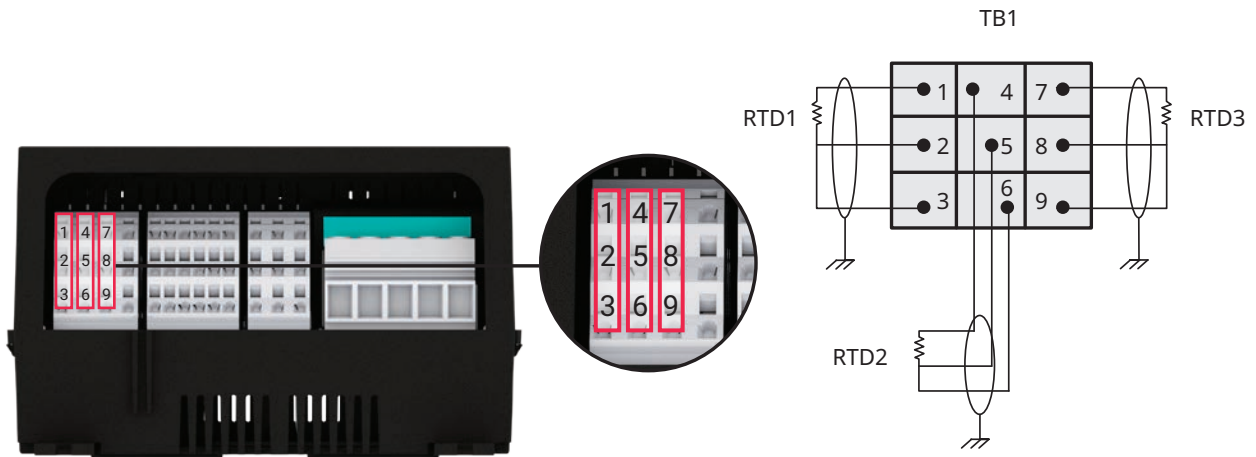
3

### 3-Wire RTD Connections

Terminate RTD field wires to terminal block TB1.

Refer to the Connections section on page 3 for terminal block details.

Terminate cable shields on the field terminal block located on the mounting plate.



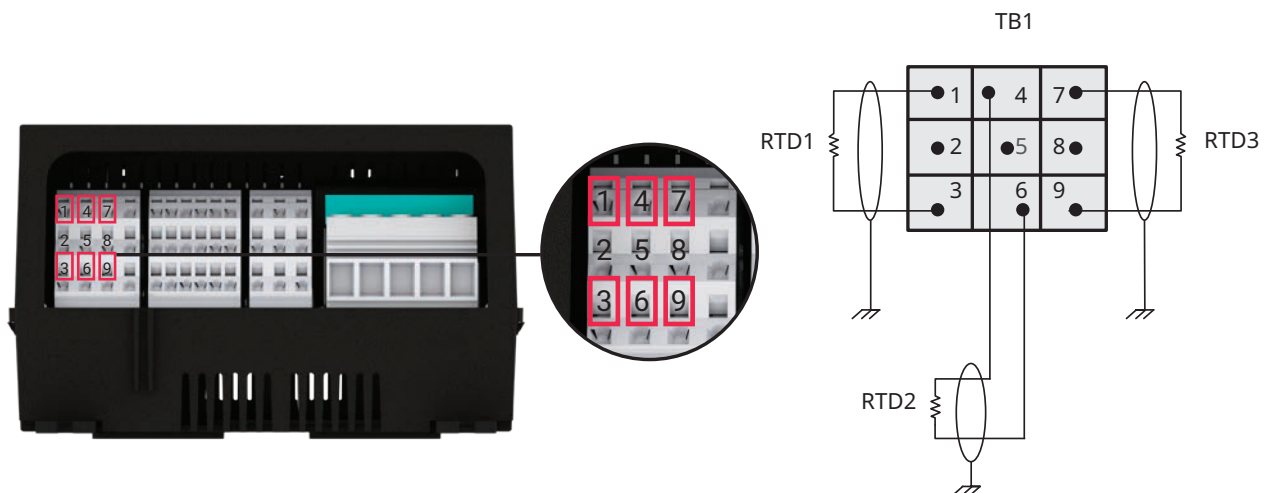
4

### 2-Wire RTD Connections

Terminate RTD field wires to terminal block TB1.

Refer to the Connections section on page 3 for terminal block details.

Terminate cable shields on the field terminal block located on the mounting plate.



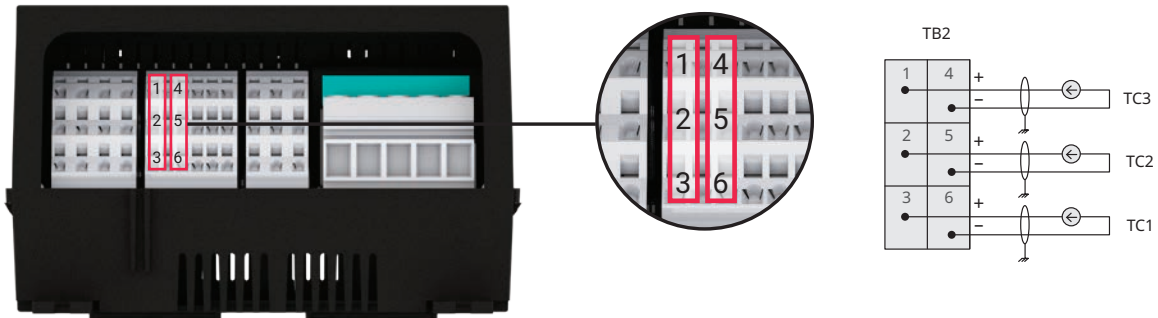
5

### 4-20 mA Connections

Wiring for 4-20 mA connections are made directly to the terminal block TB2.

Refer to the CONNECTIONS section on page 3 for terminal block details.

Terminate cable shields on the field terminal block located on the mounting plate.



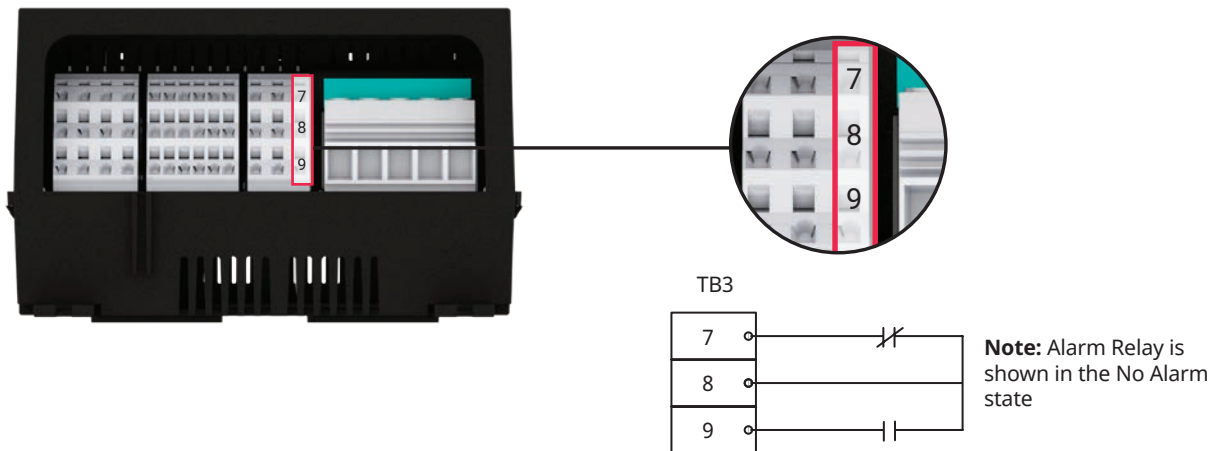
6

### Alarm Relay

The multi-purpose alarm relay is energized in the normal state (No Alarms) and is configured as Fail Safe.

The alarm relay connections provide a Form-C dry contact, rated at 277 V max (3 A).

Refer to the CONNECTIONS section on page 3 for terminal block details.



7

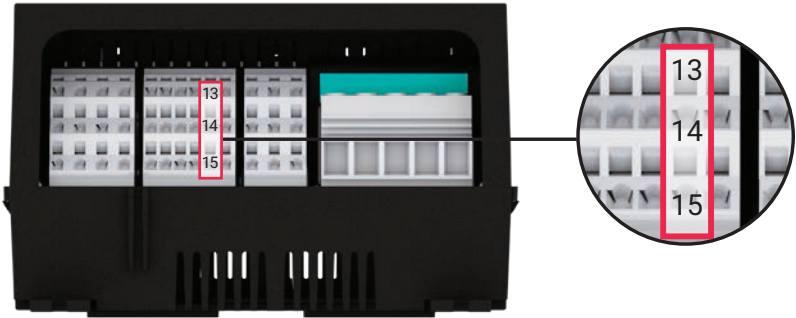
**RS-485 IN**

Wiring for RS-485 communications must be made directly to the terminal block TB2.

No shield wires should be terminated on the terminals of TB2.

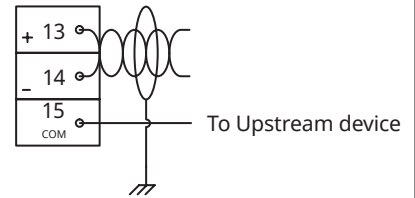
Refer to the Connections section on page 3 for terminal block details.

Terminate cable shields on the field terminal block located on the mounting plate.



For best performance, an additional third signal ground wire is connected between COM and the signal ground of the upstream device. This wiring method will reduce noise induced through ground potential differences.

TB2  
RS-485 IN



8

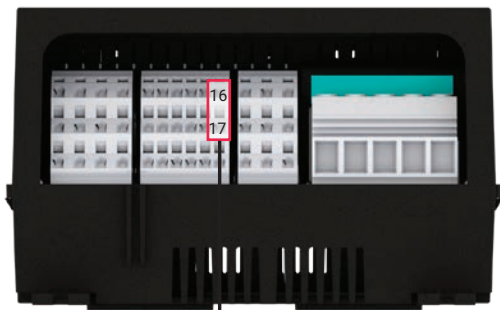
**RS-485 OUT**

Wiring for RS-485 communications must be made directly to the terminal block TB2.

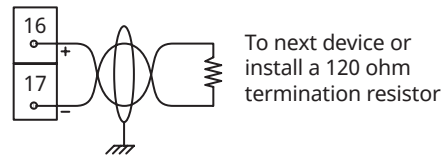
No shield wires should be terminated on the terminals of TB2.

Refer to the Connections section on page 3 for terminal block details.

Terminate cable shields on the field terminal block located on the mounting plate.



TB2  
RS-485 OUT

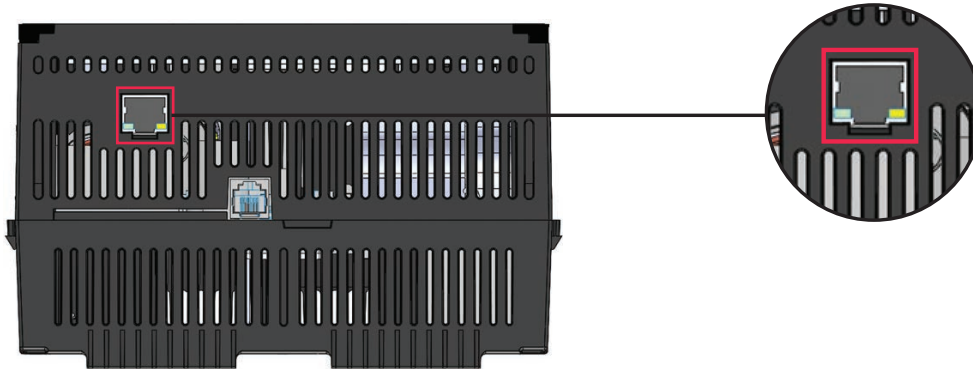


**Note:** Install a 120 ohm termination resistor as shown if this is the last device in the communications bus

9

### Ethernet

An Ethernet connection is made via the RJ45 connector using a CAT 5E cable, terminated with an RJ45 connector.



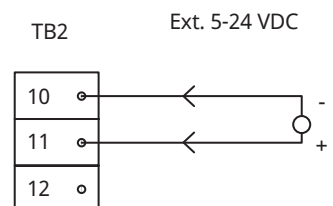
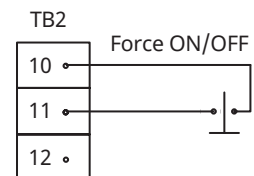
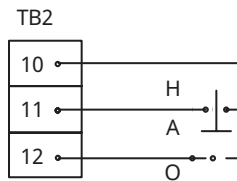
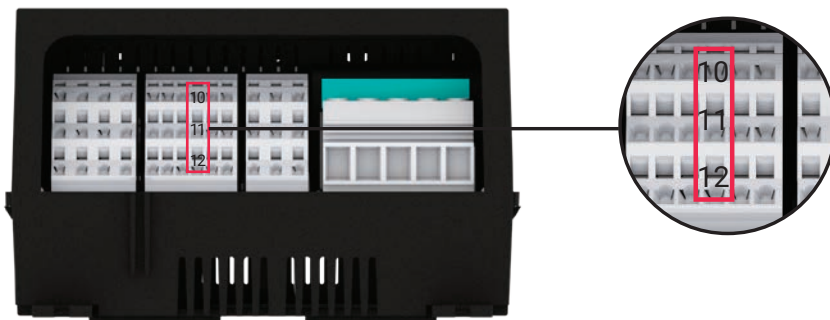
10

### Digital Inputs

Digital Inputs Multi-purpose input for connection to external dry (voltage free) contact or DC voltage.

Rating 100 Ω max loop resistance or 5-24 Vdc @ 1 mA maximum

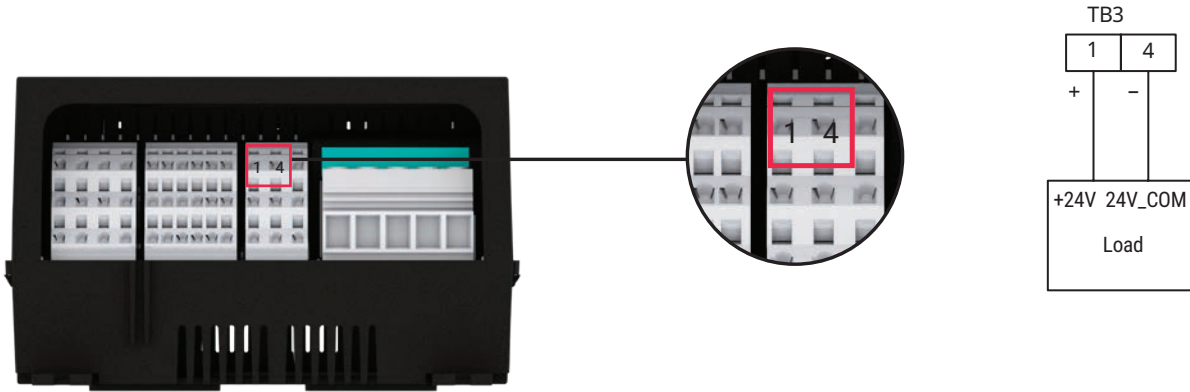
Refer to the CONNECTIONS section for terminal block details.



# 11

## AUX 24V Output

This 24VDC output may be used to power peripheral equipment if required. The connection is made using TB3. Refer to the CONNECTIONS section on page 3 for terminal block details.



# 12

## USB Connector

The USB connector on the front of the unit can be used to import and export User setting configurations for ease of programming units and uploading of new firmware.



**Intrinsic Safety RTD Connections – If Equipped**

For models that include Intrinsic Safety barriers for the RTD connections, the terminal block TB1 will be blue. Each RTD wiring pair is to be considered a separate circuit.

RTD1 Circuit: TB1-1, TB1-2, TB1-3

RTD2 Circuit: TB1-4, TB1-5, TB1-6

RTD3 Circuit: TB1-7, TB1-8, TB1-9

**Associated Apparatus Entity Parameters**

Uo (Maximum Output Voltage): 5.4 V

Io (Maximum Output Current): 0.083 A

Po (Maximum Output Power): 0.449 W

La (Maximum External Inductance): 2 mH

Ca (Maximum External Capacitance): 65 uF

The output current of this associated apparatus is limited by a resistor such that the output voltage-current plot is a straight line drawn between open-circuit voltage and short-circuit current.



**Intrinsically Safe RTD Terminal Connection**

Class I, Division 2, Group A,B,C,D  
 Class I, Zone 2, Group IIC  
 IEC EX/ATEX/UKEx Zone 2



Class I, Div 1, Group A, B, C, D  
 Class I, Zone 1, Group IIC  
 Class I, Zone 0, Group IIC  
 IEC EX/ATEX/UKEx Zone 1, Zone 0



## Specific Conditions of Use

This associated apparatus is intended for connection only to simple apparatus as defined in:

- Article 504.2 and installed and temperature classified in accordance with Article 504.10(D) of the National Electrical Code (ANSI/NFPA 70)
- Clause 3.5.5 and installed and temperature classified in accordance with Clause 16.4 of IEC 60079-14
- Section F3 in Appendix F and installed and temperature classified in accordance with Section F4.2 in Appendix F of the Canadian Electrical Code, Part 1 (C22.1)
- Or other local codes, as applicable.

When connecting to simple apparatus, the cable length shall not exceed 3000m (9842ft).

Associated apparatus must be installed in an enclosure suitable for the application in accordance with the National Electrical Code (ANSI/NFPA 70) for installation in the United States, the Canadian Electrical Code for installations in Canada, or other local codes, as applicable.

The associated apparatus must be connected to a suitable ground electrode per the National Electrical Code (ANSI/NFPA 70), the Canadian Electrical Code or other local installation codes, as applicable. The resistance of the ground path must be less than 1 ohm.

Where multiple circuits extend from the same piece of associated apparatus, they must be installed in separate cables or in one cable having suitable insulation. Refer to Article 504.30(B) of the National Electrical Code (ANSI/NFPA 70) and Instrument Society of America Recommended Practice ISA RP12.06 for installing intrinsically safe equipment.


Intrinsically safe circuits must be wired and separated in accordance with:


- Article 504.20 of the National Electrical Code (ANSI/NFPA 70)
- Clause 16.2 of IEC 60079-14
- Section F4.2 in Appendix F of the Canadian Electrical Code, Part 1 (C22.1)
- or other local codes, as applicable.


This associated apparatus has not been evaluated for use in combination with another associated apparatus.


Control equipment must not use or generate more than 305 V rms (Um) or dc with respect to earth.


- The enclosure of the device shall be fitted with a locking mechanism such that it is only accessible with the use of a tool.
- Provisions shall be made, external to the apparatus, to provide the transient protection device to be set at a level not exceeding 140% of the rated voltage at the input terminals of this apparatus.
- To maintain an internal pollution degree 2 environment, after opening the enclosure, make sure there is no visible condensation or dust. Power the device and let it heat up for 5 minutes before closing the enclosure door.
- Only install in areas with low risk of mechanical impact.
- 4010i-Mod and 4010i-Mod-IS replacement modules must be installed into existing ATEX/UKEx/IECEX Zone 2 certified Elexant 4010i enclosures.


 **WARNING:** Explosion Hazard – Substitution of components may impair suitability for Class I, Division 2 hazardous and nonhazardous locations

 **AVERTISSEMENT** – Risque D’explosion – La substitution de composants peut rendre ce matériel inacceptable pour les emplacements de Classe I, Division 2

 **WARNING:** Explosion Hazard – Do not disconnect equipment unless power has been switched off or the area is known to be nonhazardous

 **AVERTISSEMENT** – Risque D’explosion – Avant de débrancher l’équipement, couper le courant ou s’assurer que l’emplacement est désigné non dangereux

 **WARNING:** Explosion Hazard – To prevent the risk of electrostatic discharge, only clean the equipment enclosure with a damp cloth

 **AVERTISSEMENT** – Risque D’explosion – Pour éviter tout risque de décharge électrostatique, ne nettoyez le boîtier de l’appareil qu’avec un chiffon humide

The Elexant 4010i contains no user serviceable parts. Contact your Chemelex representative for service and a Return Authorization number if required.

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**chemelex**  
*excellence is everything*

**Raychem**

**Tracer**

**Pyrotenax**

**Nuheat**